

## INSTALLATION

### HINT:

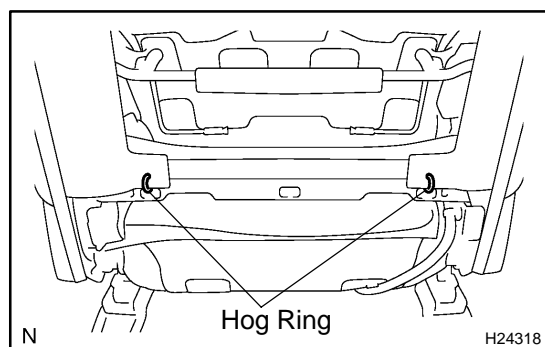
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

### NOTICE:

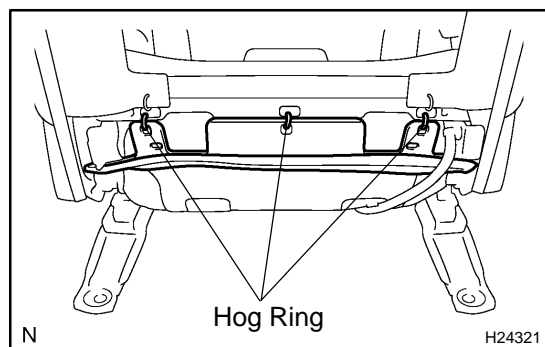
- If the side airbag assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the side airbag assembly with a new one.
- When installing the side airbag assembly, take care it is not pinched between other parts.
- Never use airbag parts from another vehicle. When replacing parts, replace them with new ones.

### 1. INSTALL SEATBACK COVER AND PAD

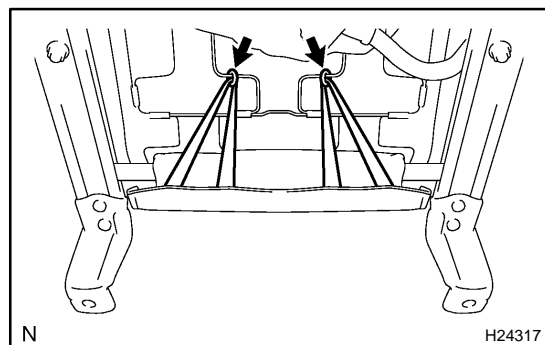
- (a) Install the seatback cover and pad to the seat frame assembly.
- (b) Install the 2 headrest supports to the seat frame assembly.



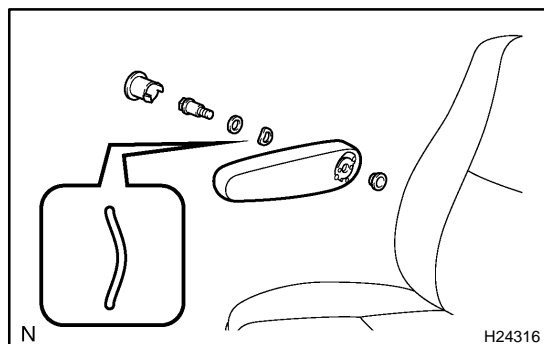
- (c) Install the hog rings to the seat frame assembly.



- (d) Install the hog rings to the seat frame assembly.
- (e) Close the fastener.



- (f) Install the seatback cover belt to the seat frame assembly.



## 2. INSTALL ARMREST ASSEMBLY

- Install the spacer to the armrest assembly.
- Install the armrest assembly, armrest lock plate and armrest spacer with the bolt.

**Torque: 37 N·m (377 kgf-cm, 27 ft-lbf)**

HINT:

- Install the armrest cap to the armrest assembly.

## 3. INSTALL POWER SWITCH

Install the power switch with the 3 screws.

## 4. INSTALL LUMBAR SWITCH

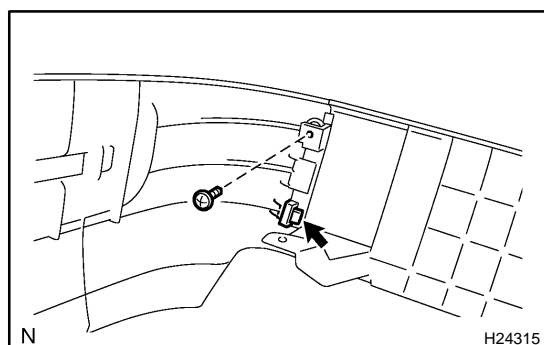
Install the lumbar switch with the 2 screws to the seat cushion outer shield.

## 5. INSTALL FRONT SEAT INNER BELT

- Install the front seat inner belt with the nut.

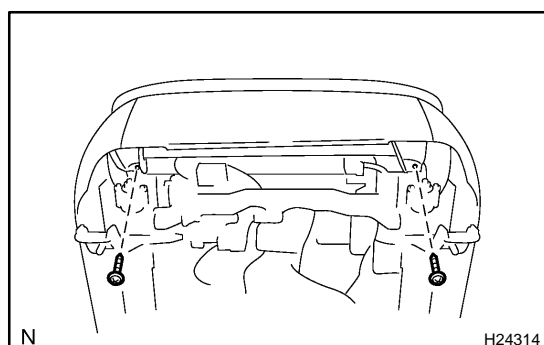
**Torque: 42 N·m (428 kgf-cm, 31 ft-lbf)**

- Connect the connectors and wire harness clamps.

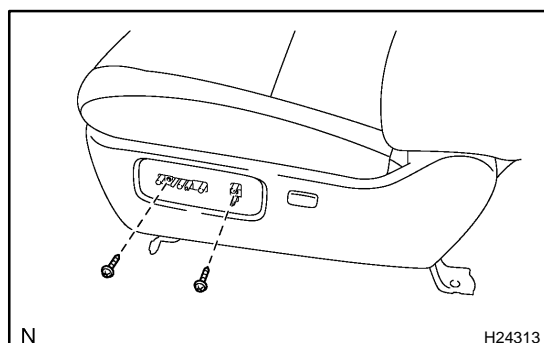


## 6. INSTALL SEAT CUSHION LOWER SHIELD, SEAT CUSHION OUTER SHIELD AND SEAT CUSHION INNER SHIELD

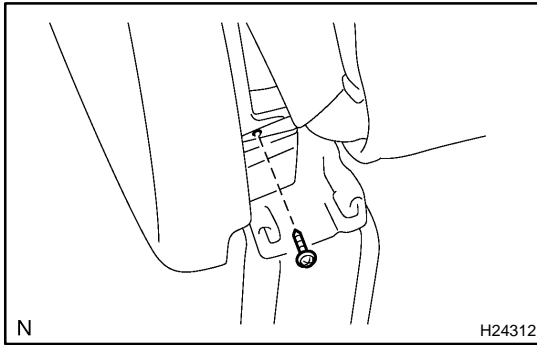
- Assemble the seat cushion lower shield and seat cushion outer shield with the screw.
- Perform the same procedure as for the other side.
- Connect the lumbar switch connector to the lumbar switch, and install the seat cushion lower shield, outer shield and inner shield.



- Install the 2 screws to the seat cushion lower shield.
- Install the 2 screws to the seat cushion inner shield.



- Install the 2 screws to the seat cushion outer shield.



- (g) Install the screw to the seat cushion outer shield.
- 7. INSTALL SLIDE KNOB AND RECLINING KNOB**
- 8. INSTALL HEADREST**
- 9. INSTALL FRONT SEAT**

Mount the front seat to the vehicle.

**NOTICE:**

**Be careful not to damage the body.**

- (a) Connect the connectors.
- (b) Slide the front seat to the rearmost position.
- (c) Temporarily tighten the bolts on the front side, starting from the bolt on the inner side, and fully tighten them.  
**Torque: 37 N·m (377 kgf-cm, 27 ft-lbf)**
- (d) Slide the front seat to the most front position.
- (e) Temporarily tighten the bolts on the rear side, starting from the bolt on the inner side, and fully tighten them.  
**Torque: 37 N·m (377 kgf-cm, 27 ft-lbf)**

**10. INSTALL SEAT TRACK COVERS**

**11. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**

**12. INSPECT SRS WARNING LIGHT (SEE PAGE [DI-1839](#))**